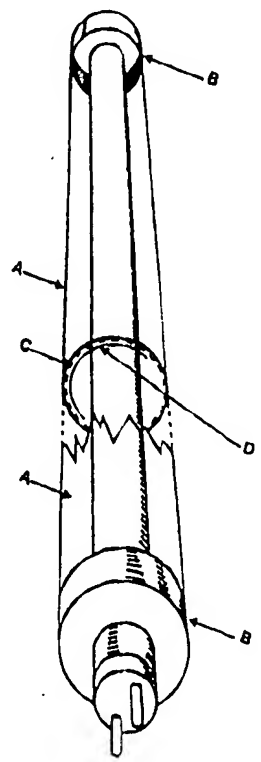


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INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<p>(51) International Patent Classification <sup>6</sup> : <b>H01J 25/50, 7/44, H05B 39/00</b></p>	<p><b>A1</b></p>	<p>(11) International Publication Number: <b>WO 99/54907</b> (43) International Publication Date: 28 October 1999 (28.10.99)</p>
<p>(21) International Application Number: PCT/US99/08328 (22) International Filing Date: 15 April 1999 (15.04.99) (30) Priority Data: P 98-01-01792 17 April 1998 (17.04.98) AR (71) Applicant (for all designated States except US): NORVIC, LLC [US/US]; One Morningside Drive North, Westport, CT 06880 (US). (72) Inventor; and (75) Inventor/Applicant (for US only): MULIERI, Norberto, Miguel [AR/AR]; Piso 7, Departamento "F", Blanco Encalada 2851, Buenos Aires, C.P. 1428 (AR). (74) Agent: CARVIS, Thaddius, J.; St. Onge Steward Johnston &amp; Reens LLC, 986 Bedford Street, Stamford, CT 06905-5619 (US).</p>		<p>(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).</p> <p><b>Published</b> With international search report.</p>
<p>(54) Title: DEVICE TO OPTIMIZE THE GENERATION OF VISIBLE LIGHT PRODUCED BY THE INFLUENCE OF AN ELECTRIC FIELD (E) ON THE ULTRAVIOLET RADIATION. THE DEVICE IS APPLICABLE TO MERCURY ARC VAPOR LAMPS AND/OR FLUORESCENT TUBES</p> <p>(57) Abstract</p> <p>This invention is essentially a device applied to a functioning lamp or fluorescent tube being constructed with an external structure (A) of rigid, transparent, inorganic, and dielectric material, semi-rigid caps (B), a dielectric flexible sheet (C), and a non-conducting metallic surface reflector (D), creates an electric field, or ionized cavity (E), around the lamp or tube and thus impedes the additional energy dispersion that such lamps or fluorescent tubes normally discharge and lose in the form of ultraviolet radiation. From this follows a greater efficiency in the conversion of ultraviolet radiation into visible light, thus making this device an important tool for the saving of energy.</p> 		

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## TITLE OF THE INVENTION

*Device to optimize the generation of visible light produced by the influence of an electric field (E) on the ultraviolet radiation. The device is applicable to mercury arc vapor lamps and/or fluorescent tubes.*

This Specification account is in support of an application for a Utility Patent for an invention applicable to mercury arc vapor lamps and/or fluorescent tubes which improves the efficiency of conversion (Lumens per Watt, Lm/W) through the optimization of the emission and utilization of the generated ultraviolet radiation and the conversion to visible light produced by the influence of an electric field. This application is requested by Norberto Miguel Mulieri residing at the following address: Blanco Encalada 2851, Piso 7º, Departamento "F", Buenos Aires, C.P. 1428, Republic of Argentina. The name of the device in its current form is "Portatubo Fluorescente".

## CROSS-REFERENCE TO RELATED APPLICATIONS

A device with a similar effect in the generation of visible light from fluorescent tubes is described in U.S. Patent Number 5,343,120 granted on August 30, 1994 to the same inventor, Norberto Miguel Mulieri.

Another device, similar in appearance, but totally different in concept, application and effect is described in U.S. Patent Number 4,048,537 granted on September 13, 1977 to Blaisdell et al. and subsequently assigned to GTE Sylvania Inc., Salem, Massachusetts. This device is a plastic sleeve for lamp protection against mechanical or impact damage which allows the transmission of ultraviolet radiation. The described device has nothing to do with the enhanced generation of visible light.

## STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH OR DEVELOPMENT

Not applicable

## REFERENCE TO A MICROFICHE APPENDIX

Not applicable

**BACKGROUND OF THE INVENTION**

It is well known that a considerable amount of electric energy is required by the illumination demands of a modern society resulting from the requirement for controlled highly illuminated environments. In spite of the advances in technology and current efficiency of gas discharge lamps, which are 80% more efficient than traditional incandescent lamps, additional savings in energy usage can be achieved by utilizing external devices. The measure of efficiency is Lumens per Watt (Lm/W), where Lumens is the measure of light generation and Watts represents the power input to the system to produce a given amount of light. A number of efforts have been made with external devices to the lamp as follows:

- a) Increasing the efficiency (Lm/W) utilizing an electronic ballast to provide power to the lamp, resulting in considerable energy savings of approximately 21%, as compared to traditional electromagnetic ballasts.
- b) Fixtures or devices with parabolic reflectors, with high gain aluminum plating that allow one to sensibly reduce the number of lamps that are needed for an installation, in comparison with the installation of older generation lights without such reflectors.
- c) There also exists an Argentine patent for a device, No. 249642 (1996), which achieves the recycling (reflection) of ultraviolet radiation by use of a reflector specifically designed for ultraviolet radiation, thus attaining an increase in visible light.

All of these devices and improvements alleviate the critical situation that is presented by the increase in the consumption of energy for illumination and the consequent environmental impact.

The invention which is the subject of this Specification, is based on the creation of an "auto-generated electrical field" around the mercury discharge gas lamp and/or common fluorescent tube which greatly improves the Lm/W efficiency ratio. This invention also contributes to improving the mercury lamps' other discharge characteristics by reducing, by more than 70%, the ultraviolet radiation from the light spectrum that reaches the work surface, thus contributing to alleviating the environmental impact and the human health hazards related to ultraviolet radiation.

**BRIEF SUMMARY OF THE INVENTION**

This invention achieves an efficiency in the use of the ultraviolet radiation normally emitted by dispersion by mercury discharge lamps, such as fluorescent tubes. Such lamps generate ultraviolet radiation with a wavelength between 253.7 nm and to 380 nm (nanometers). The more efficient use of the ultraviolet radiation is achieved by placing a containment device (the invention) around the lamp or fluorescent tube,

that creates an enclosed annular cavity between the fluorescent tube and the device and the formation of an electric field (E). The device is constructed in its current configuration by appropriately assembling the various elements described in this Specification to create the ionized cavity in which the electric field (E) is formed.

Therefore, the objective of this invention is a device applicable to mercury discharge lamps in general, and fluorescent tubes in particular, which improves the Lm/W ratio increasing the amount of Lm/W as a result of a reduction in the dispersion of the ultraviolet radiation outside the mercury discharge lamp or fluorescent tube. This device and its result are unique and distinctive because the device consists of an inorganic closed transparent containment structure added to the mercury discharge lamp or fluorescent tube which contains a dielectric flexible sheet of organic crystal transparent material placed against the inside wall of the containment device. The gas between the mercury discharge lamp or fluorescent tube and the containment device is untreated normal atmospheric air. The containment device is closed off at both end by semi-rigid caps made of an organic dielectric material, such as rubber or plastic, with circular concentric openings having a diameter and/or shape and dimensions equal to the external diameter of the mercury discharge lamp or fluorescent tube which the containment device will surround.

With this invention, the ultraviolet radiation is prevented from escaping and dispersing due to the presence of the ionized cavity and redirected back towards the lamp, which produces additional illumination. The invention can be better understood by referring to the figures in which one configuration of the device is described and presented.

#### BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE FIGURES

As a non-limiting example, FIG. 1A, Fig. 1B and FIG. 1C show views of the various parts of the device, prior to assembly. This is a possible configuration of the device. The external structure (A) is of a transparent inorganic material such as glass, with an interior diameter larger than the external diameter of the fluorescent tube that it must enclose and hold. End caps (B) may be made of an organic material, such as rubber or plastic, with circular perforations of a diameter equal to the diameter of the fluorescent tube that it must hold or carry. A flexible dielectric reflector sheet of organic crystal transparent material (C), in a curved rectangular shape, whose surface area may be larger than the development of the inside surface area of the external structure (A) fits up against the interior surface of the external structure. The inside of

the containment structure contains a non-conducting metallic surface reflector (D) along the entire length of the containment structure, supported by a transparent, dielectric, organic material.

FIG. 2 shows the assembled device, as a non-limiting example, carrying a fluorescent tube in its interior.

FIG. 3 shows how the fluorescent tube is placed in the device.

#### DETAILED DESCRIPTION OF THE INVENTION

A device applicable to mercury gas discharge lamps and fluorescent tubes being constructed with an external structure of rigid, transparent, inorganic, and dielectric material (A), with shape and dimensions complementing the lamp or fluorescent tube with which the device will be used (which the device surrounds) and a dielectric flexible sheet (C) of organic crystal transparent material placed against the internal wall of the external structure (A) along its full length. The structure, or containment device, is closed at both ends by semi-rigid caps (B) or organic dielectric material, such as rubber or plastic, with circular openings of size and shape equivalent to the lamp or fluorescent tube which the device will hold or carry. Normal operation of a working lamp or fluorescent tube will result in the formation of an electric field (E) surrounding the lamp or fluorescent tube, which is maintained by the ultraviolet (253.7 nm to 380 nm) radiation energy that passes through the wall of the lamp or fluorescent tube.

The inside of the containment structure contains a non-conducting metallic surface reflector (D) along the entire length of the containment structure, made of a transparent, dielectric, organic material. The reflector (D) covers up to 50% of the internal surface of the containment external structure (A) of the device and is placed inside the dielectric flexible sheet (C). The containment external structure (A), depending on the shape of the lamp or fluorescent tube, covers up to 96% of the surface of the lamp or fluorescent tube. The reflector (D) does not have direct physical contact with the lamp or fluorescent tube and should be placed at a minimum distance of 0.50 mm from the lamp or fluorescent tube. The reflector (D) must be separate from and not further distant than the optical focus of the lamp or fluorescent tube. Further, neither the containment external structure (A) nor the reflector (D) should be in contact with the lamp or fluorescent tube. Only the end caps (B) at the two ends of the may be in contact with the lamp or fluorescent tube.

The external structure (A) must be made of an inorganic material completely transparent and dielectric, such as glass, with a preferred wall thickness between 0.8 mm and 1.0 mm. The end caps may be opaque to light and should be made of a semi-rigid organic dielectric material, such as rubber or plastic.

On the interior of the external structure (A) of the device and conforming to the circular contour of the internal wall, the flexible, organic, dielectric sheet (C) is placed, forming a second covering of the entire internal surface of the rigid structure (A). This organic sheet should have a melting point higher than 150° C (degrees Celsius) with optical characteristics of crystal transparency and with filtering materials for ultraviolet radiation in its composition. Its thickness may vary between 25 and 100 microns (depending on the technical aspects of the electric power supplied and the shape and configuration of the lamp with which the device is to be used). This sheet (C) must cover the entire internal surface of the external rigid structure (A) and can be overlapped and overlaid.

These three elements, assembled according to the above description, allow for the formation of an ionized cavity (E), that covers at least 96% of the external surface of the lamp or fluorescent tube. The inside diameter of the ionized cavity is formed by the external wall of the fluorescent tube or lamp and extends radially to the internal wall of the external structure (A), a distance no greater than 20 mm as measured on a radius that begins at the central axis of the fluorescent tube or cylindrical lamp. In the specific case of amorphous lamps, and depending on their power, the distance between the internal wall of the device and the external wall should not be more than 30 mm and not less than 0.5 mm.

We present as a non-limiting example, the use of the device for fluorescent tubes. The electric field (E) is maintained by the discharge of energy from the excess ultraviolet radiation that escapes through the glass wall of the working fluorescent tube, creating a saturation of negatively charged gas particles in the ionized cavity (E), which in turn, prevents the further dispersion of the ultraviolet radiation or escape of certain monochromatic wavelengths of ultraviolet radiation in the range between 253.7 nm and 380 nm, which are then redirected back to the layer of fluorescent material that covers the internal wall of the fluorescent tube producing additional visible light.

The mechanism (phenomenon) is explained only to understand briefly in a summary first phase manner the operation of this invention. The *electrical field* (E) creates a resistance or opposition to discharge (radiation) towards the exterior (and loss of primary energy) for some of the wavelengths of ultraviolet radiation. This creates a disequilibrium in the mercury (Hg) atoms that, in a "metastable" state, are abundant in the ionized cylinder inside the fluorescent tube, passing the state of "resonance" (253.7 nm) which increases the generation in the emission of ultraviolet radiation and its corresponding conversion to

visible light. The aforesaid is observed through the measurement made by a marked increase in visible light and a quantitative and qualitative change (decrease) in the emissions of ultraviolet radiation in the spectrum of 253.7 nm to 380 nm.

*Events (observations) produced by the presence of the electric field (E) maintained without interruption in the ionized cavity around a functioning fluorescent tube:*

This increase in visible light must be compensated for by rearranging the original characteristics of photoluminous distribution of the lamp, as affected by the device, with the introduction of a high gain (98%) reflector inside the cavity of the device which, conforming to the arc of the internal semi-cylinder of the device, does not exceed 50% of the internal surface of the cylinder. The presence of the reflector (D) is necessary in order to correct reflections produced by the internal surfaces of the device that deflect the visible light increasing negative or destructive interference.

The reflector (D) is placed just inside the cavity created by the organic, dielectric, flexible sheet (C) and leans against this sheet. The reflector (D) has a crystal coating of transparent, insulating resin applied on its reflective metallic surface, so that the conductivity of the reflective surface is insulated and does not allow the break-up of the electric field (E) charges that surround the fluorescent tube or lamp.

It is essential (*sine qua non*) that the device not be grounded and that the dielectric characteristics of its materials prevent losses or grounding discharges, so therefore they must be stable dielectrics at the temperatures and frequencies they are exposed to, and to keep a relative position with regard to its grounded environment (luminaire, light fixture, etc.) so as to not have physical contact except with surrounding air.

## CLAIMS

What I claim as my invention is as follows (what is claimed):

1. A device applicable to lamps and fluorescent tubes of mercury gas discharge, said device characterized by: an external structure of rigid, transparent, inorganic and dielectric material (A), with shapes and dimensions according to the lamp or fluorescent tube to be used; and internally of a dielectric, flexible sheet (C) of organic crystal transparent material placed against the internal wall of the external structure (A) along the entire internal surface; and the assembly is closed at both ends by semi-rig caps (B) of organic dielectric material, such as rubber or plastic, with circular openings of a size and shape equivalent to the lamp or fluorescent tube which the device will hold or carry. The device, when surrounding a working lamp or fluorescent tube, will cause the spontaneous formation of an electric field (E) between the device and the fluorescent tube or lamp. The electric field (E) is maintained by the ultraviolet radiation (253.7 nm to 380 nm) that is able to escape through the wall of the lamp or fluorescent tube, until reaching a saturation level that hinders the further dispersion, which in turn induces a greater flow and discharge of the ultraviolet radiation on the fluorescent particles that cover the internal wall of the lamp or fluorescent tube, resulting in an increase in the emission of visible light and an improvement in the Lumen/Watt ration. The inside of the assembly contains a reflector (D) with a metallic reflective surface insulated against electricity along its entire length by a transparent, dielectric, organic material. The reflector (D) covers up to 50% of the internal surface of the inside wall of the external structure (A), which, depending on the shape of the lamp or fluorescent tube, covers up to 96% of the surface of the lamp or fluorescent tube. The reflector (D) may not have a point of physical contact with the fluorescent tube or lamp and should be at a minimum distance of 0.50 mm from the fluorescent tube or lamp, and must be no further than the optical focus with reference to the fluorescent tube or lamp and the device and its components may not be grounded by connection except for the ends by caps (B) which are in contact with the lamp and that close off the extremities of the device.
2. The device, according to Claim 1, when combined (installed) with a power transformer or ballast to reduce the power to the fluorescent tube or lamp is able to attain energy savings of at least 45%, measured in Watts, resulting in an equivalent generation of light (Lm) as compared to the same lamp with its original power consumption and without the device.

3. The device, according to Claim 1, in which the position of the device in relation to the fluorescent tube or lamp is (may be) asymmetric or off-center.
4. The device, according to Claims 1 and 3, in which the device or its internal components can be rotated axially in relation to the fluorescent tube or lamp up to 360 degrees depending on the shape of the lamp or fluorescent tube.

1/3

FIG. 1A

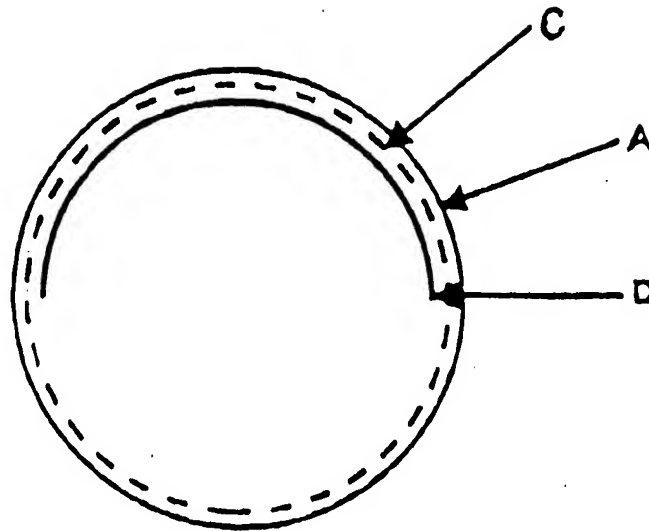


FIG. 1B

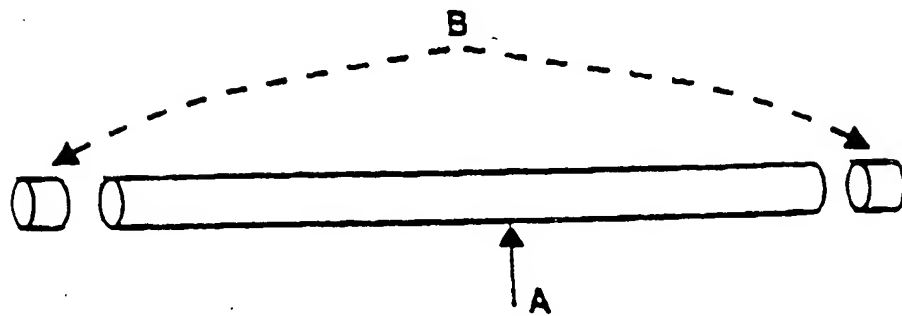


FIG. 1C

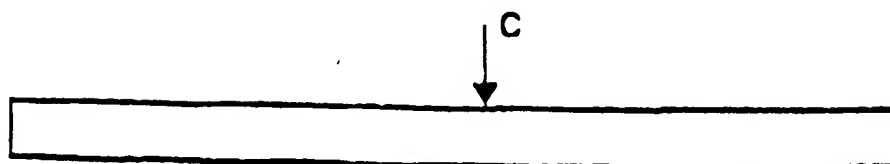


FIG. 2

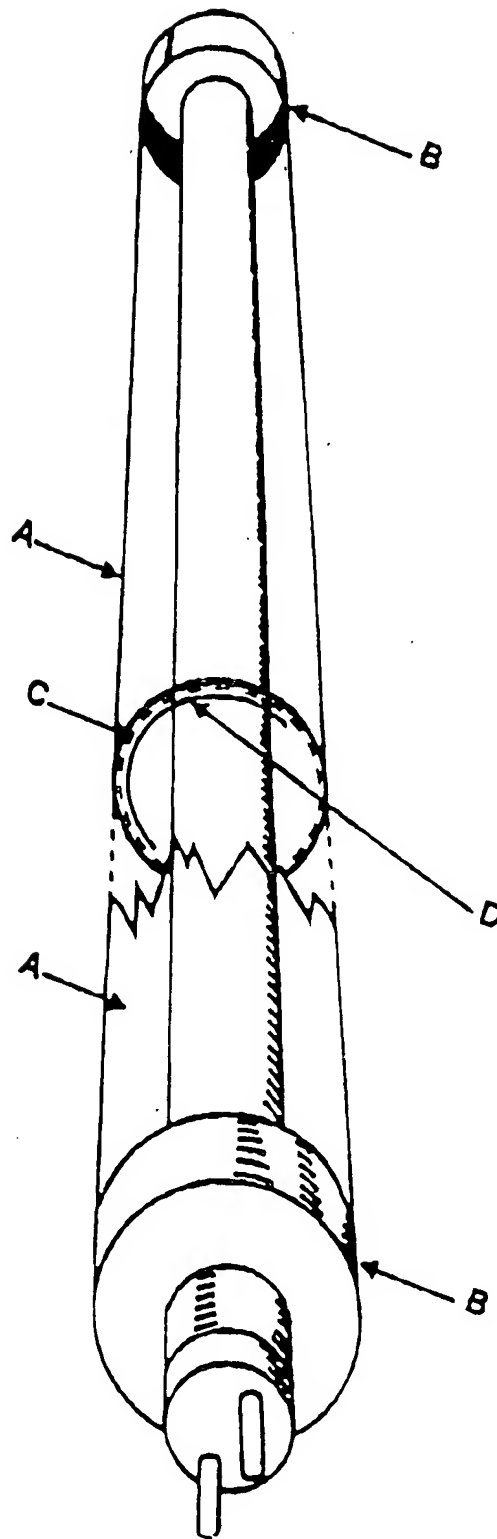
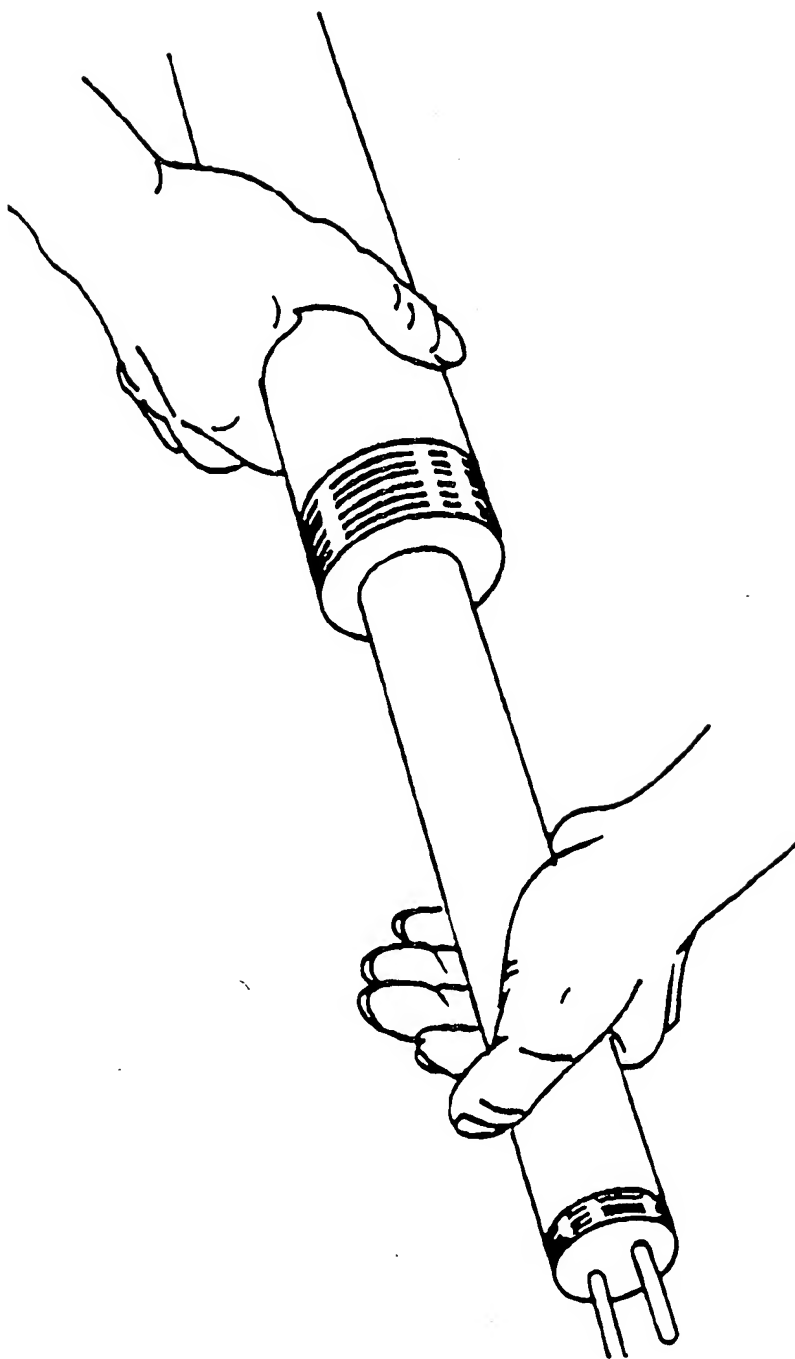


FIG. 3



# INTERNATIONAL SEARCH REPORT

International application No.  
PCT/US99/08328

## A. CLASSIFICATION OF SUBJECT MATTER

IPC(6) : H01J 25/50, 7/44; H05B 39/00

US CL : 315/58, 71, 94; 313/487

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 315/58, 71, 94; 313/487

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched  
NONE

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

U.S. PTO SEARCH TERMS: FLUORESCENT, TRANSPARENT, DIELECTRIC, ULTRAVIOLET, RADIATION

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5,548,187 A (OSAWA et al.) 20 August 1996, (20/08/96) figure 1.	1
A	US 4,176,299 A (THORNTON, Jr.) 27 November 1979, (27/11/79) entire document.	1-4
A	US 4,204,139 A (SHIMER et al.) 20 May 1980, (20/05/80) entire document.	1-4
A	US 4,449,071 A (YOKOYAMA) 15 May 1984, (15/05/84) entire document.	1-4

☐ Further documents are listed in the continuation of Box C. ☐ See patent family annex.

* Special categories of cited documents:	*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
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Date of the actual completion of the international search

28 MAY 1999

Date of mailing of the international search report

14 JUN 1999

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